SO0001



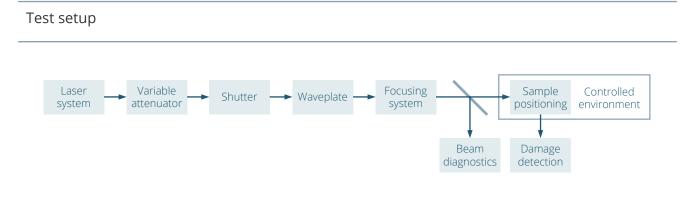
LASER-INDUCED DAMAGE THRESHOLD (LIDT) MEASUREMENT REPORT

S-ON-1 (ISO 21254-2) TEST PROCEDURE SAMPLE: SAMPLE

Request from		
Address	Company Address Line 1 Address Line 2 Country	
Contact person	Name Surname	
Inquiry ID	Inquiry ID: 0001	
Purchase order	-	
Testing institute		
Address	UAB Lidaris Saulėtekio al. 10 10223 Vilnius Lithuania	
Tester	Name Surname	
Test date	01/01/2025	
Sale order	SO0001	
Test ID	-	
Specimen		
Name Type Dimensions Packaging	Sample AR Coating (1064nm) Ø25.4 x 3.0 mm Plastic box	



TEST EQUIPMENT



Laser and its parameters

Туре	Q-switched, seeded Nd:YAG
Manufacturer	InnoLas Laser
Model	SpitLight Hybrid
Central wavelength	1064.0 nm
Angle of incidence	0.0 deg
Polarization state	Linear
Pulse repetition frequency	20 Hz
Spatial beam profile in target plane	TEMOO
Beam diameter in target plane (1/e ²)	$(245.8 \pm 2.5)\mu{ m m}$
Longitudinal pulse profile	Single longitudinal mode
Pulse duration (FWHM)	(9.9 ± 0.5) ns
Pulse to pulse energy stability (SD)	1.4 %

Energy/power meter

Model

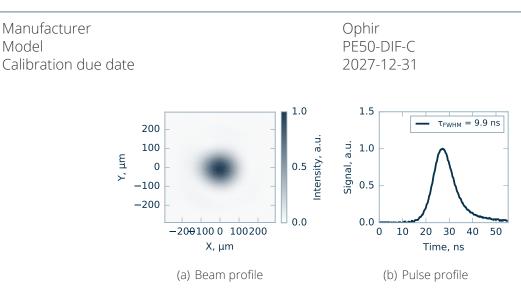


Figure 1. Laser parameters used for measurements.



TEST SPECIFICATION

Definitions and test description

Laser-induced damage (LID) is defined as any permanent laser radiation induced change in the characteristics of the surface/bulk of the specimen which can be observed by an inspection technique and at a sensitivity related to the intended operation of the product concerned. Laser-induced damage threshold (LIDT) is defined as the highest quantity of laser radiation incident upon the optical component for which the extrapolated probability of damage is zero.

LID of the sample is investigated by performing a standardized S-on-1 test procedure.² LIDT value is determined by fitting experimental damage probability data with a model derived for a Poisson damage process assuming degenerate defect ensemble. ³

420

Number of sites Arrangement of sites

Test sites

Storage before test	Normal laboratory conditions	
Sample preparation		
Humidity	28.4 - 31.8 %	
Temperature	25.4 - 26.0 C	
Pressure	1 bar	
Cleanroom class (ISO 14644-1)	ISO7	
Environment	Air	
Test environment		
Software version	75dc5d14	
Offline detection	Nomarski microscope	
Online detection	Scattered light diode	
Analysis information		
Maximum pulses per site	1000	
Minimum distance between sites	900 µm	
Arrangement of sites	Hexagonal	

Storage before 1	tes
Dust blow-off	
Cleaning	

Normal laboratory conditions None Isopropanol

¹ISO 21254-1:2011: Lasers and laser-related equipment - Test methods for laser-induced damage threshold - Part 1: Definitions and general principles, International Organization for Standardization, Geneva, Switzerland (2011) ²ISO 21254-2:2011: Lasers and laser-related equipment - Test methods for laser-induced damage threshold - Part 2:

²ISO 21254-2:2011: Lasers and laser-related equipment - Lest methods for laser-induced damage threshold - Part 2: Threshold determination, International Organization for Standardization, Geneva, Switzerland (2011)

³J. Porteus and S. Seitel, Absolute onset of optical surface damage using distributed defect ensembles, Applied Optics, 23(21), 3796–3805 (1984)



LIDT TEST RESULTS

LIDT VALUE

10³-on-1

10.91 ^{+0.77}_{-1.15} J/cm²

CHARACTERISTIC DAMAGE CURVE

Table 1: Estimated LIDTs from fiting model for sample Sample.

Test mode	Threshold (Offline detection - microscopy)	Threshold (Online detection - scattering)
1-on-1	21.73 $^{+1.65}_{-2.73}$ J/cm ²	22.46 ^{+1.02} _{-3.07} J/cm ²
10-on-1	-	14.67 ^{+1.11} _{-1.62} J/cm ²
10 ² -on-1	-	11.51 ^{+0.36} _{-1.27} J/cm ²
10 ³ -on-1	10.91 ^{+0.77} _{-1.15} J/cm ²	11.51 ^{+0.36} _{-1.33} J/cm ²

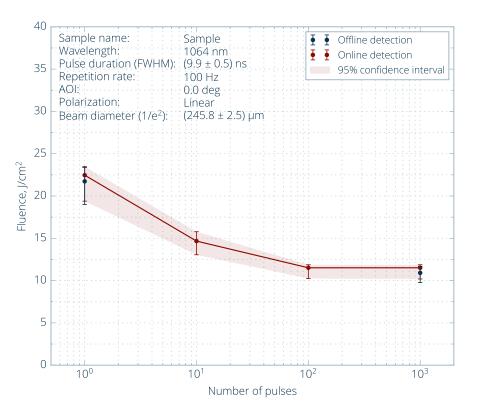


Figure 2. Characteristic damage curve.



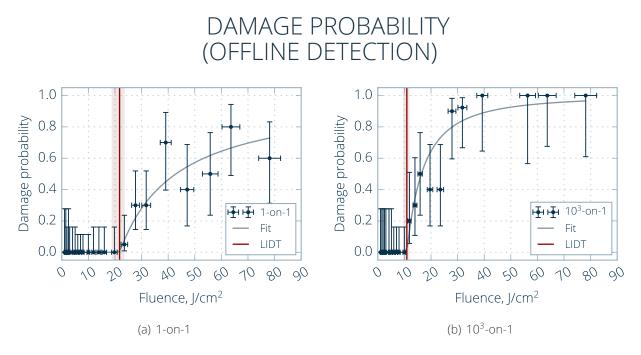


Figure 3. Damage probability plots.



TYPICAL DAMAGE MORPHOLOGY (OFFLINE DETECTION)

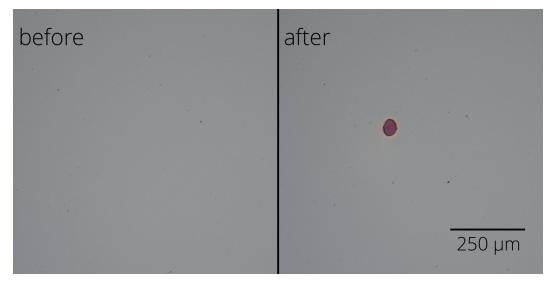


Figure 4. Typical damage morphology: fluence 11.9 J/cm², damage after 640 pulse(s).

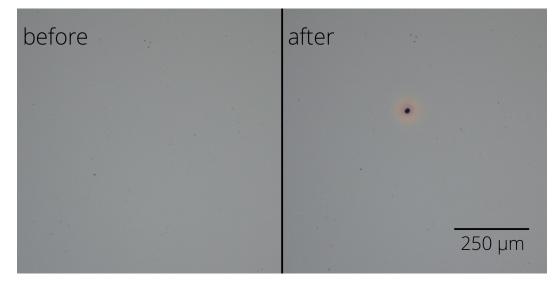


Figure 5. Typical damage morphology: fluence 23.6 J/cm², damage after 88 pulse(s).



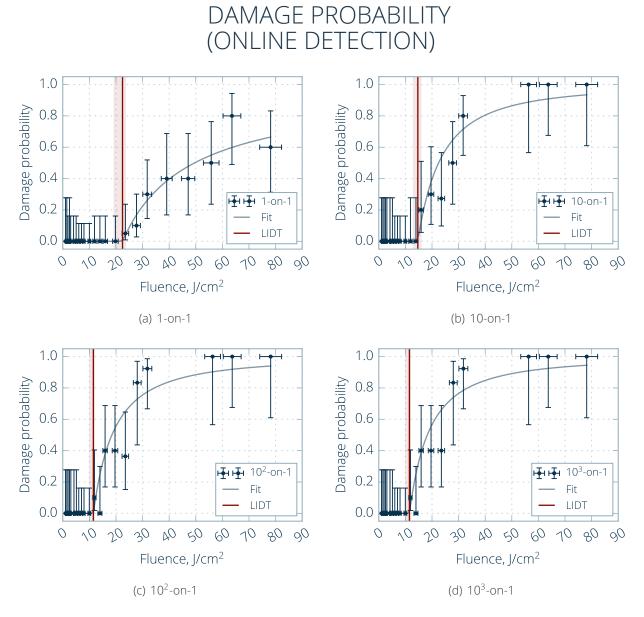


Figure 6. Damage probability plots.